



CLEAN FUELS PROGRAM ADVISORY GROUP MEETING



On-Road
Battery Electric Vehicle

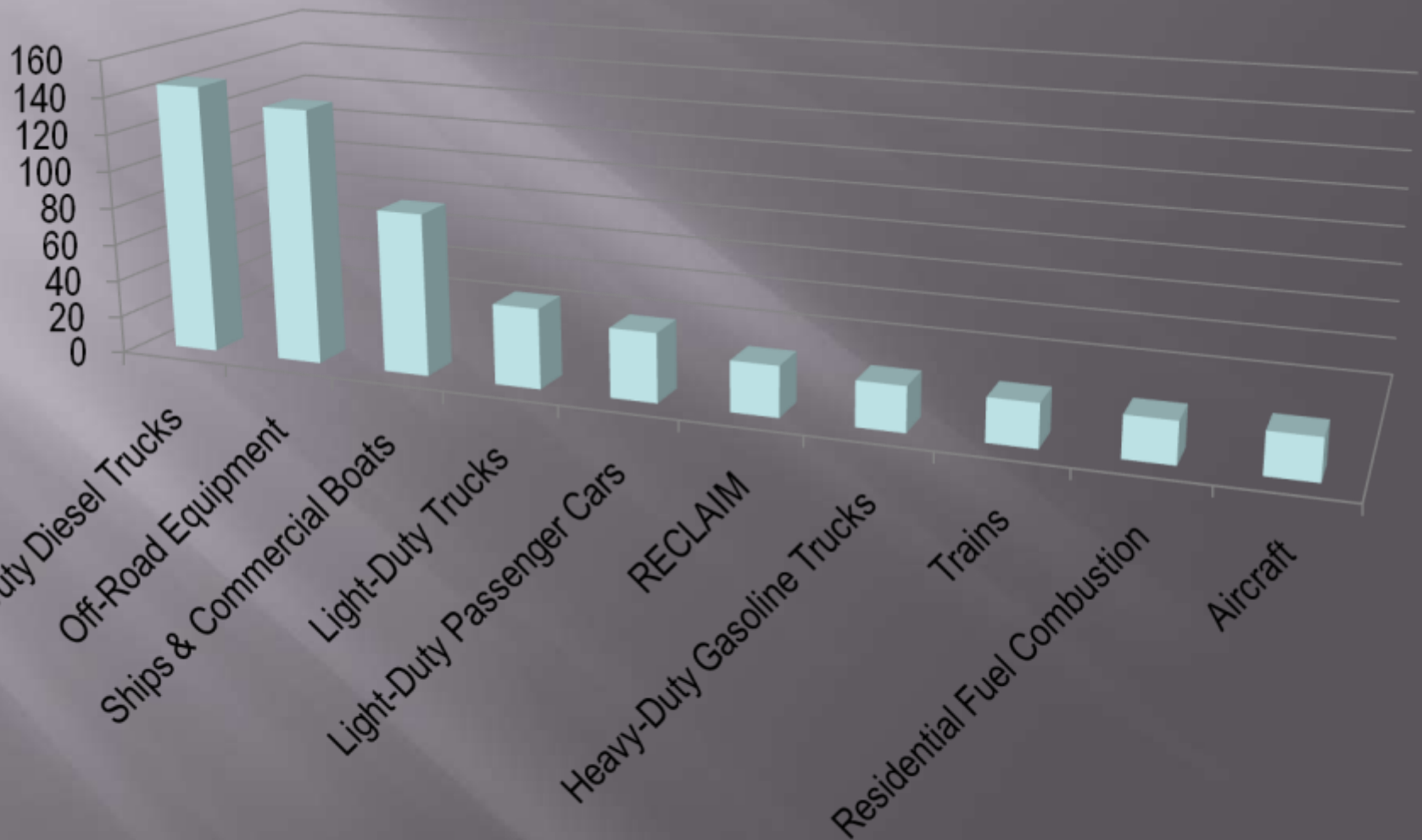


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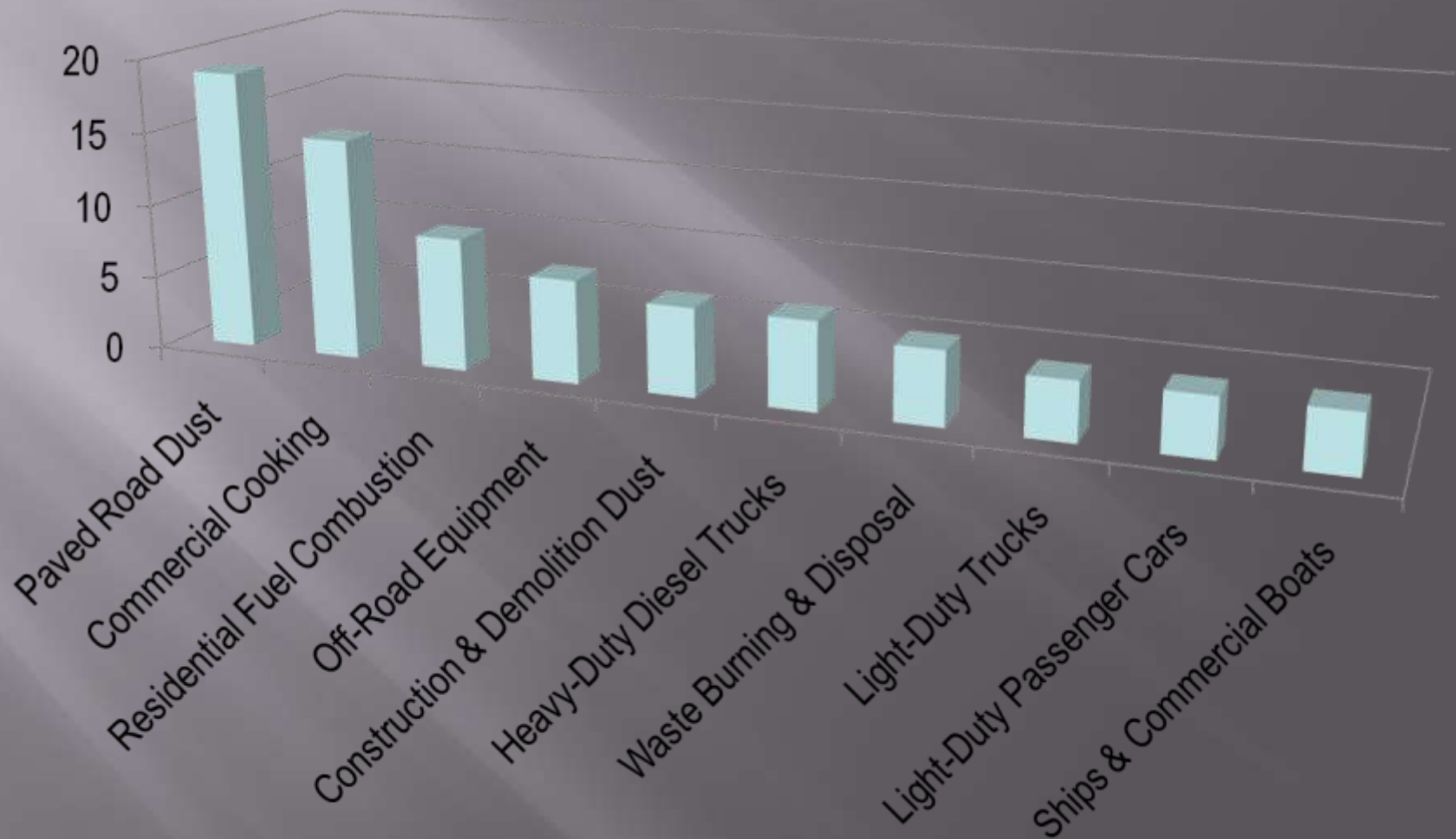


NOx Emissions (2014) Top 10 Categories (tpd)



PM2.5 Emissions (2014)

Top 10 Categories (tpd)



Port Truck Emissions

Mode	Miles	Total 2009 Emissions (Tons)						
	VMT	PM ₁₀	PM _{2.5}	DPM	NOx	SOx	CO	HC
On-Terminal	6,061,176	14	13	14	358	0	128	51
On-Road	233,791,284	101	93	101	3,880	5	949	157
Total	239,852,460	115	196	115	4,238	5	1,077	208

- Emissions of criteria pollutants from heavy duty port trucks, L.A. area, 2009.
- According to EMFAC data there are 52,000 heavy duty Class 8 trucks operating in the South Coast Basin approximately 16,000 operating at the Ports..

Emission Reductions Estimates

Mode	Grams Per Mile (Per Truck)			Tons Per Year (Per Truck)		
	NOx	PM (Total)	GG (Total)	NOx	PM (Total)	GG (Total)
On-Terminal	53.63	6.13	4,084.01	1.77	0.20	134.93
On-Road	15.07	1.14	1,586.58	0.50	0.04	52.42
Total	16.04	1.62	1,649.69	0.53	0.05	54.51

These are reasonable estimates of emissions reductions that can be expected over the next several years through introduction of electric vehicles at various ports.

Electrification of Heavy Duty Truck Demonstration

- ▣ A zero-emission battery-electric drive system will be installed by TransPower into two Class 8 truck tractors
- ▣ The trucks will be placed into service moving containers at the Ports and intermodal facilities
- ▣ Demonstrate 100 mile round trip range
- ▣ Project will be springboard for rapid commercialization of a modular electric drive system



Battery Electric Drive System

Replaces engine and transmission in any Class 8 truck model



Installation concept

Value Proposition:

- Less Expensive to Own and Operate
 - Affordable price
 - Eliminates fuel use
 - Reduces brake wear
- Zero Emissions
 - Government subsidies and tax breaks
 - Improved customer acceptance
 - Enabled by major advances and cost reductions in lithium battery technology



MAIN DRIVE MOTOR

- Supplier: Quantum
- Power: 100 kW continuous/150 kW peak
- Torque: 320 Nm continuous/650 Nm peak
- Size/weight: 91 kg/405 mm O.D. x 360 mm



INVERTER

- Supplier: Quantum
- Power: 120 kW continuous/165 kW peak
- Voltage: 375V continuous/450V peak
- Current: 300A continuous/400A peak



BATTERY SUBSYSTEM

- Supplier: Elite Power Solutions
- Capacity: 300 kWh
- Voltage: 384V nominal
- Chemistry: Lithium iron phosphate

TransPower EV Control System



INTEGRATED (ONBOARD) CHARGER

- Supplier: Joint development with EPC
- Power: 150 kW
- Voltage: 450V peak
- Current: 300A continuous/400A peak

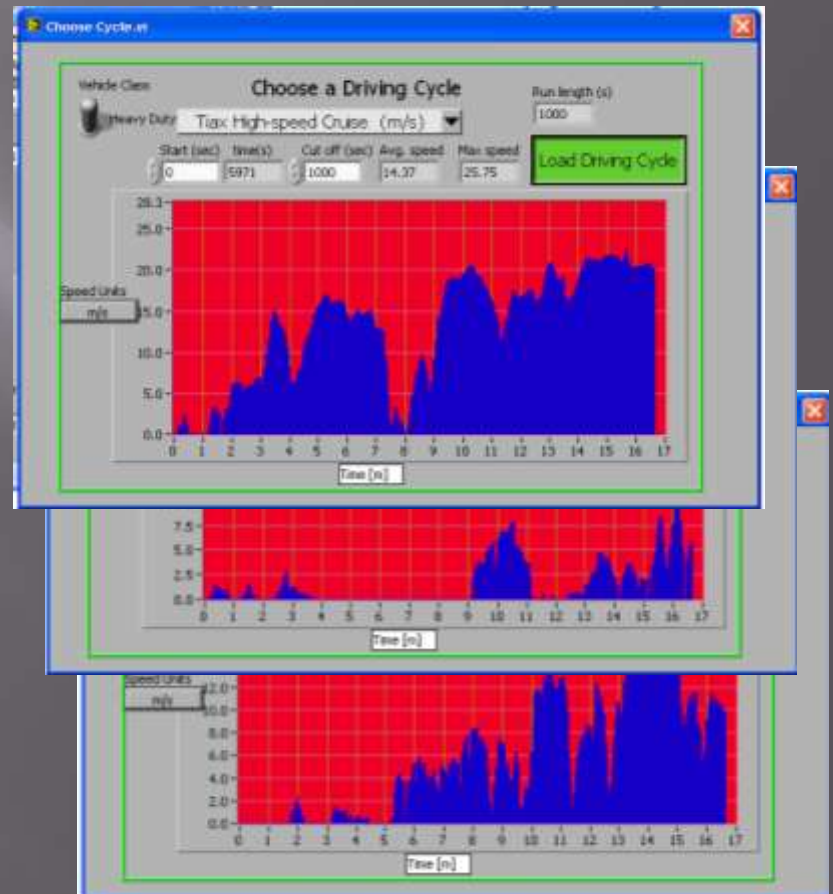
Battery Testing & Development

- Cell Acceptance testing at 3+ “C”
- 77V module testing at 3+ “C” using ABC 150
- 77V module testing in small EV for 20-50 cycles 80%DOD
- Model-based Simulation
- Examine “as delivered” variability
- Examine balancing rate effectiveness of BMS options
- Verify claimed evolution of cell impedance

Engineering, Testing & Development

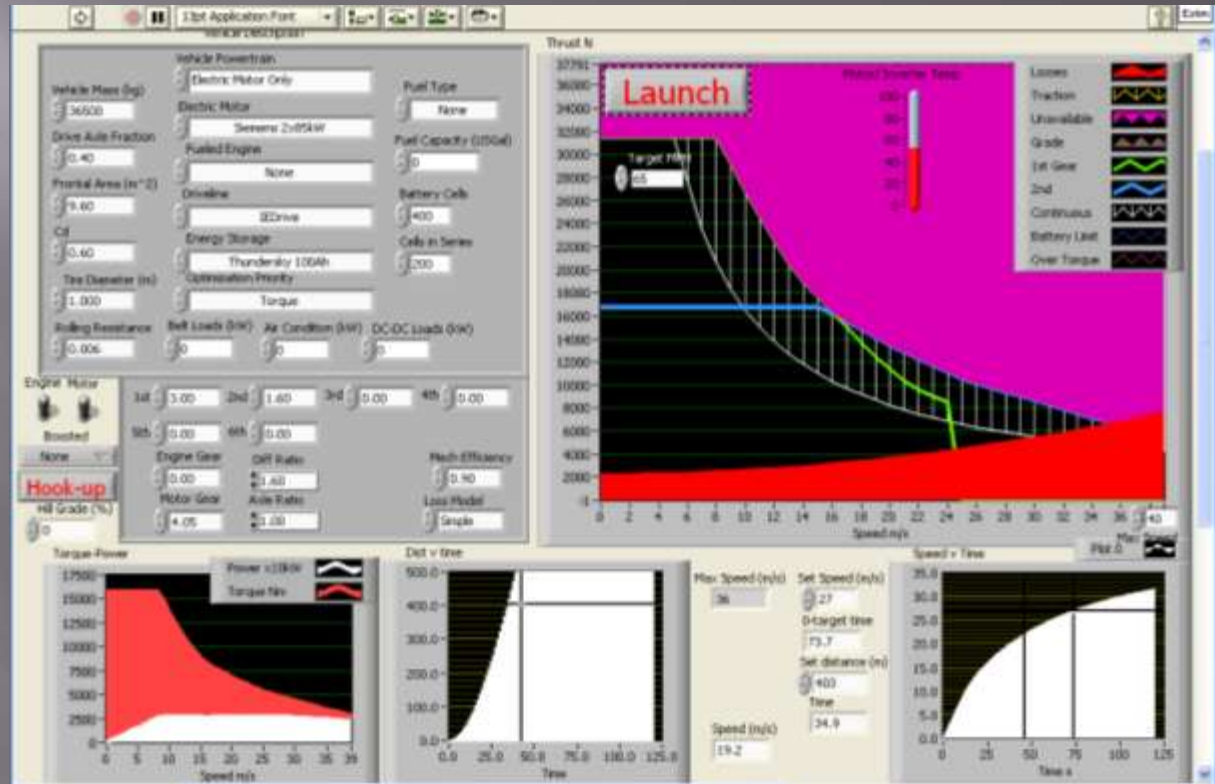
- Development of performance metrics
- End-User focused results
- Latest Drayage Drive-cycles

Port of Long Beach Drayage Cycles



Engineering, Testing & Development

- Energy Use
- Battery management
- Gearing
- Context driven controls
- Fault Tolerance
- Component Impact assessment



Existing Proprietary Simulation Interface

Demonstration



- Ideal duty cycle for electrification
 - 1/3 of trips are <50 miles round trip
 - Low average speed, extended idle times
 - Large accessible market: 16,000 trucks operating at Los Angeles/Long Beach ports
- Expected benefits
 - Eliminate tailpipe emissions
 - Improve health of local residents and workers
 - Reduce dependence on fossil fuels
 - Reduce noise
 - Improve driver comfort
 - Local “green job” creation
 - Create springboard for introduction of electric trucks into other markets



Project Status



Project Status



Project Status Report

- ▣ Drive Train Component Selection, Sourcing And Procurement Continues
- ▣ Battery Testing And Sub System Development is Progressing
- ▣ Power Electronics Supplier Progresses in Design Of Inverter Charger
- ▣ Working Prototype Scheduled For October

Project Cost

Source	Amount (\$)	Percent (%)
TransPower	1,119,770	43
CEC	1,000,000	38
U.S. EPA	300,000	11
AQMD	196,505	8
Total	2,616,275	100