

# **LOW-EMISSION LOCOMOTIVE PROJECTS**



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Technology  
Demonstration**

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# OUTLINE



- 1. SCR demo on Metrolink EMD locomotive**
- 2. DPF-SCR demo on Metrolink EMD locomotive Head-End-Power (HEP)**

**SCR: Selective Catalyst Reduction (NO<sub>x</sub>, PM)**

**DPF: Diesel Particulate Filter (PM)**

# 1. SCR ON METROLINK # 865 EMD F59PH LOCOMOTIVE

- Demo SCR converter – uses 24 off-the-shelf truck catalysts
- Heavy-duty urea injection from trucks & off-road equipment
- Contractor:  
Engine, Fuel, &  
Emissions Engineering

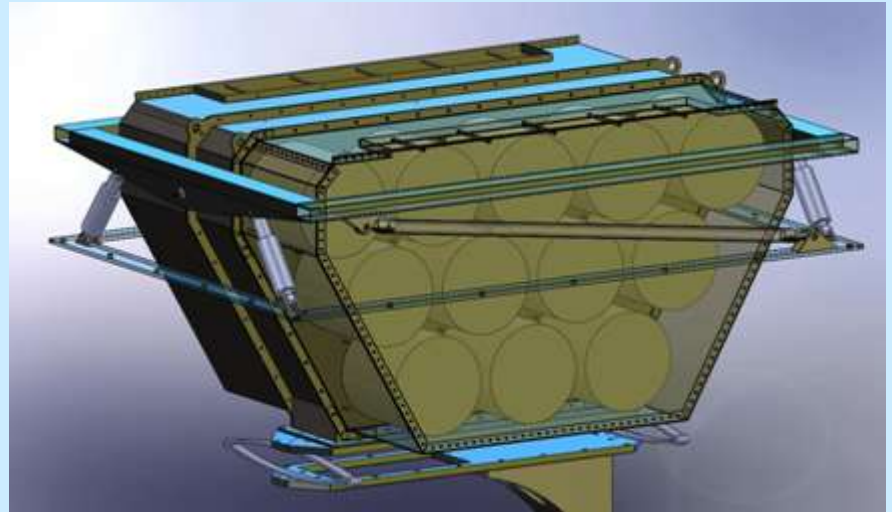


# SCR ON METROLINK # 865

**SCR  
converter  
replaces  
silencer**



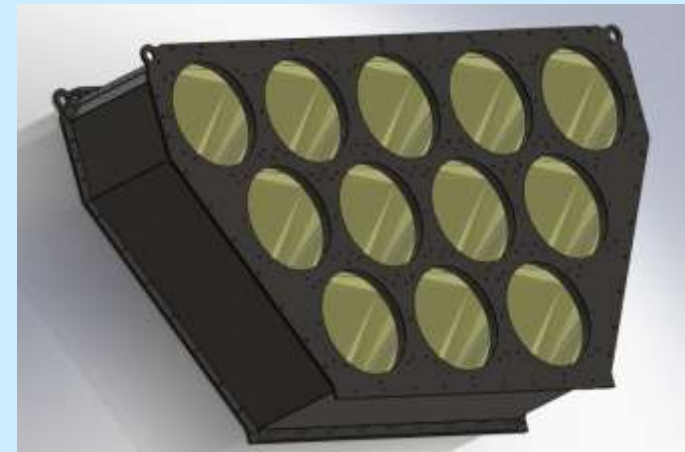
**Turbo  
outlet**



- Improved SCR design**
- Stronger housing
  - Increased support
  - Flexible turbo coupling
  - Revised urea injection

# STATUS – SCR ON METROLINK # 865 (EMD 710-12 ENGINE)

- **Installed SCR: 2-21-09**
- **Substrate found cracking after 600 hours**
- **Re-design to support cantilevered catalyst ends with new support**
- **Motive Power to assist in design of catalyst support**
- **Reinstall SCR: mid Feb 2010**



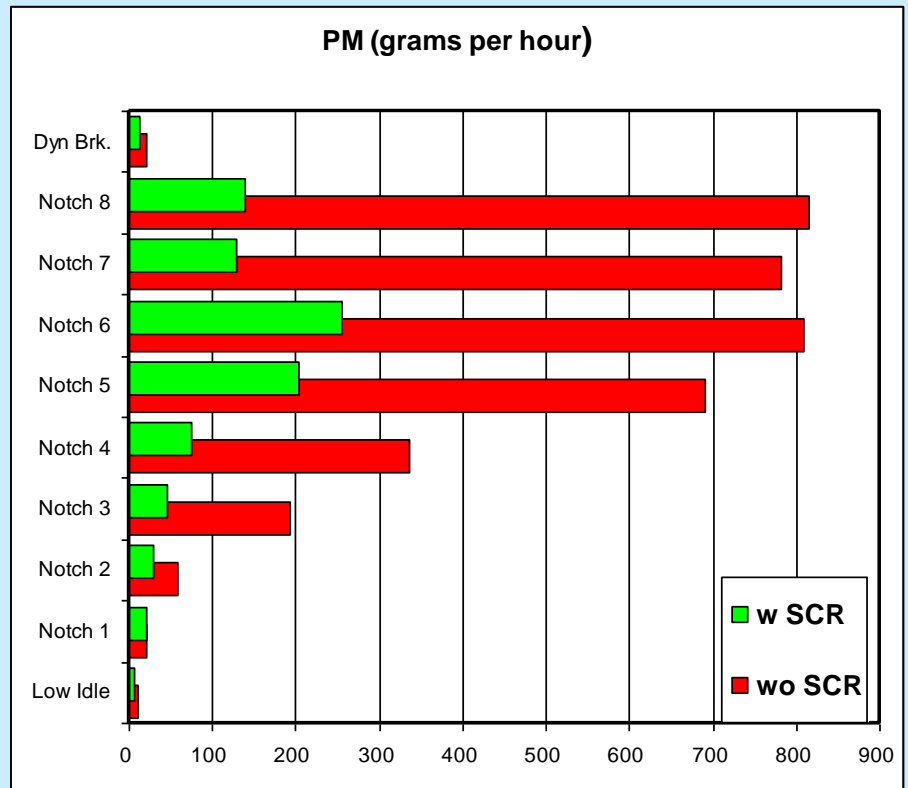
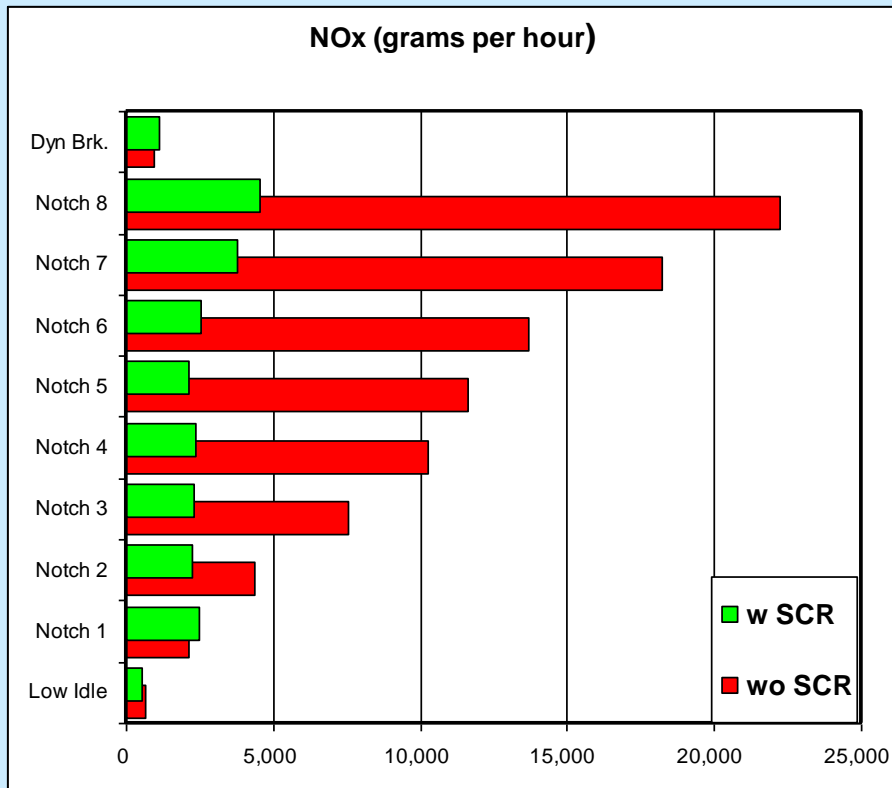
# SCR EMISSION TESTING AFTER 100 HOURS OF OPERATION

Emissions measured with RAVEM System  
40 CFR 92 protocol and weighting, g/hp-h

	<u>NOx</u>	<u>PM</u>	<u>HC</u>
Baseline	9.2	0.34	0.2
w/ SCR	2.6	0.08	0.0
	-72%	-76%	-100%

- Ammonia slip <5 ppm, low levels of N<sub>2</sub>O
- Urea rate at 6% of fuel consumption

# EMISSIONS BY NOTCHES



## 2. DPF + SCR ON METROLINK HEP EMD F59PHI LOCOMOTIVE

- Head End Power (HEP) unit provides passenger hotel power (~500 HP)
- HEP account for about 25% emissions due to continuous full power running
- Demo Hug Engineering combination DPF + SCR System (urea)
- Contractor: Miratech Corp.





# DPF+SCR ON CAT 3406 HEP METROLINK # 883



Cat  
3406  
HEP

Urea  
tank  
on left  
floor  
& wall



with  
DPF  
+ SCR



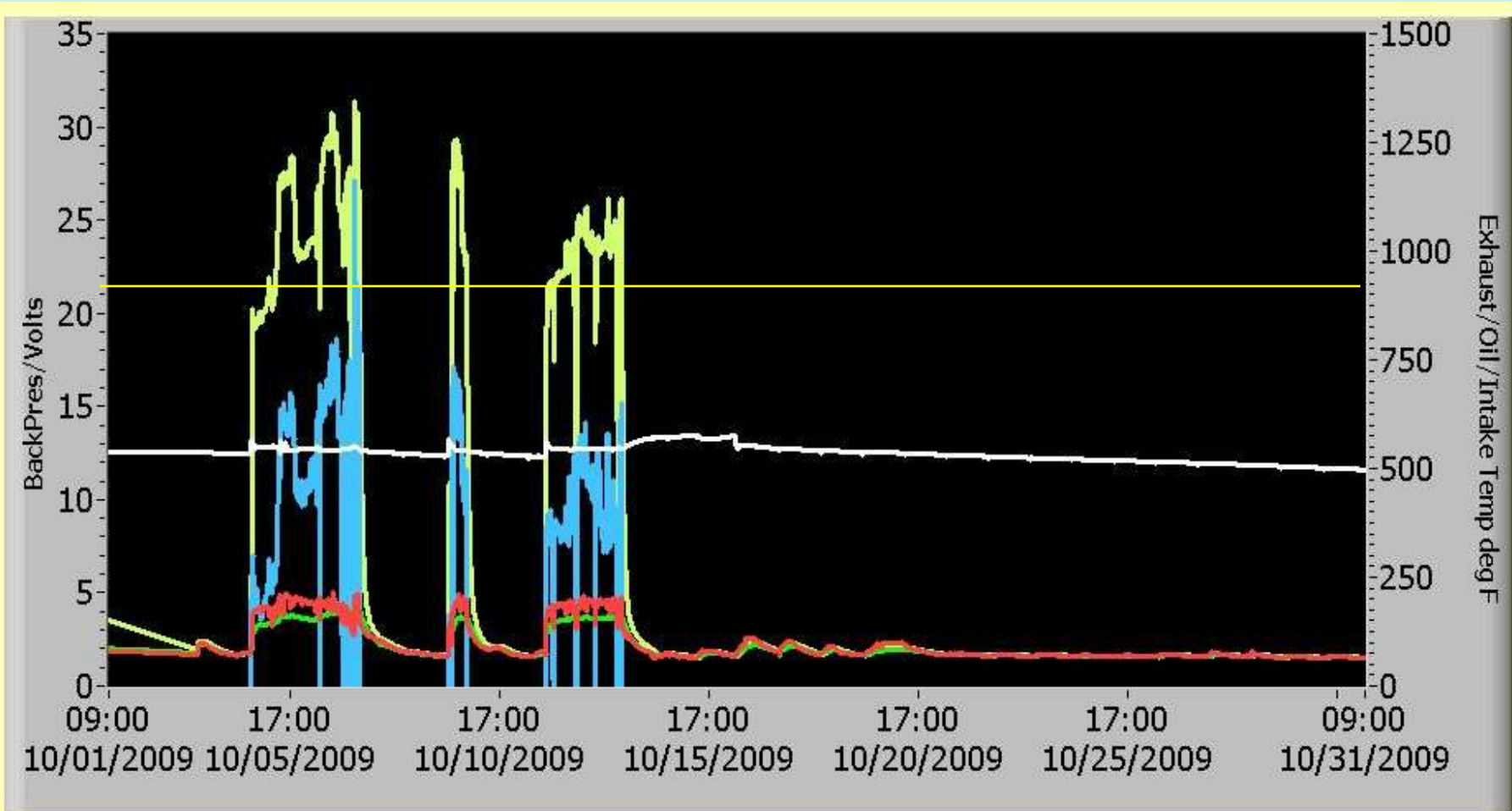
Urea  
Totes



# STATUS – DPF + SCR ON HEAD END POWER

- Unit installed with electronic controls, datalogger and dial-up link 2-17-09
- Baseline and de-greened testing completed 3-17-09
- Design Issues
  - Higher temperature than original design (>500°C)
  - Higher temperatures led to off-spec performance

# HEP Operational Data



Red - Intake Air Temp F  
Yellow - Exh Temp F

Blue - Back Pres in H<sub>2</sub>O  
Green - Oil Temp F

White - System Volts


06:30:00  
11/12/2009

# STATUS - CONTINUED



- **Design Modification**
  - **System reprogrammed to stop urea injection at 500°C**
  - **Below 500°C, the system is reducing NOx by 88-93%**
- **Unit in operation**

# **SCAQMD TECHNOLOGY ADVANCEMENT**



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